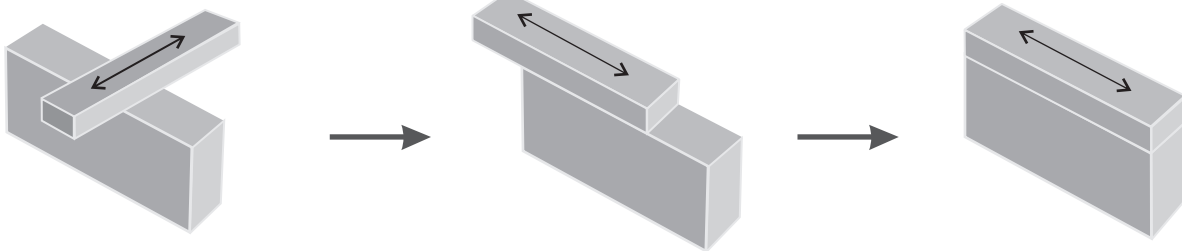


Wringing Procedures

1 Wringing two thick gauge blocks

Ensure the proper cleaning of gauge blocks which are to be wrung together.

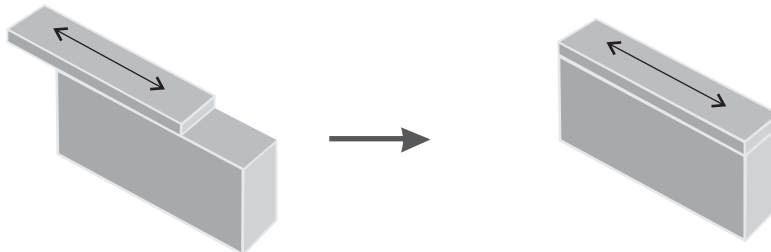


Bring the two measuring faces of gauge blocks into contact with each other at right angles.

Apply a small amount of pressure & gently turn one gauge block on the other. This gives the

Slide one gauge block over the other so that the sides of the gauge block are in plane with each other.

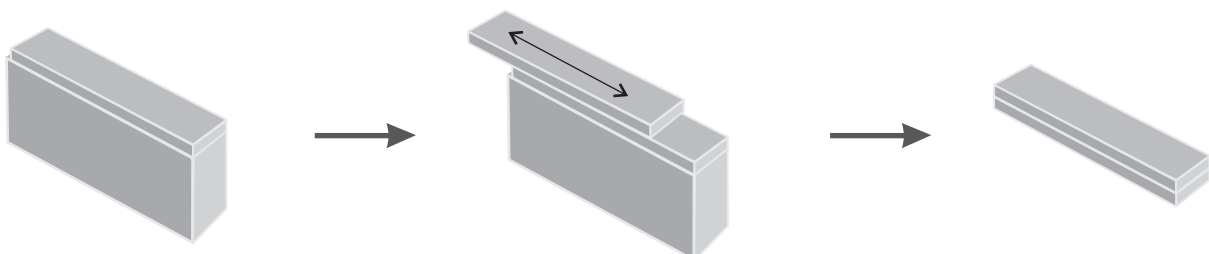
2 Wringing a thin gauge block to a thick gauge block



Place one end of thin gauge block on the closer end of thick gauge block.

Apply pressure evenly over the entire wringing surface, slide the upper thin gauge block over the other until the two measuring faces coincides with each other.

3 Wringing two thin gauge blocks



To prevent thin gauge block from bending, take a thick gauge block, first wring thin gauge block on the thick one.

Then wring other thin gauge block over the previous thin gauge block.

Remove the thick gauge block.

After use, clean both the measuring faces of wrung gauge blocks and ensure there are no finger prints remaining on the it, to avoid inaccuracies